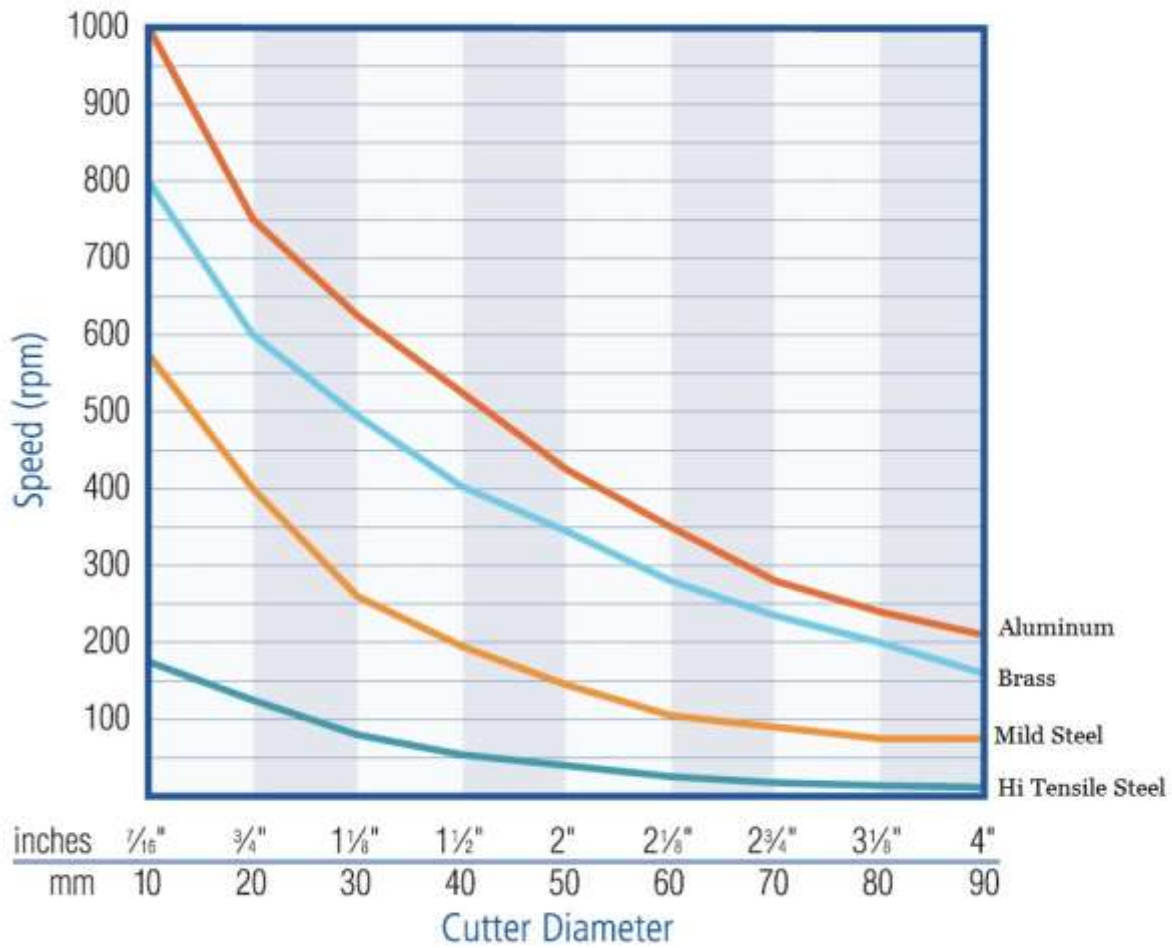


# Tool Rate Feed Chart



## Material Feed Rate (inches/mm per minute)

	Aluminum	2 3/8" (60 mm)
	Brass	1 3/4" (45 mm)
	Mild Steel	1" (24 mm)
	Hi Tensile Steel	3/8" (9 mm)